



Superior Clamping and Gripping



## Product Information

Gripper for small components EGP

# EGP

Gripper for small components

## High Performance Density. Fast. Compact.

### EGP gripper for small components

Electric 2-finger parallel gripper with smooth-running base jaws guided on roller bearings

#### Field of application

Gripping and moving of small to medium-sized workpieces with flexible force and high speed in clean environments, such as assembly, testing, laboratory and pharmaceutical industry

#### Advantages – Your benefits

**Highest compact performance** for the use of smaller grippers sizes

**Control via digital I/O** for easy commissioning and rapid integration into existing systems

**Two to four stage adjustable gripping force** for simple adaption to sensitive workpieces

**Backlash-free, pre-loaded cross roller guide** for precise gripping with nearly constant force for all permissible finger lengths

**Very high maximum cycles per minute** for highest productivity

**Compact dimensions** for minimal interfering contours in the application

**Proven a thousand times MPG-plus basis** for equal gripping forces and strokes with identically high efficiency

**Brushless DC servomotor** for almost wear-free use and a long service life



Sizes  
Quantity: 4



Weight  
0.11 .. 0.8 kg



Gripping force  
12 .. 300 N



Stroke per jaw  
3 .. 10 mm

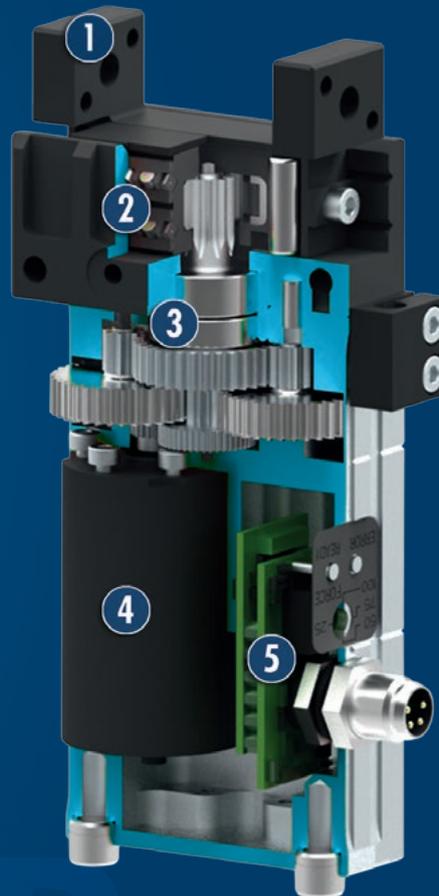


Workpiece weight  
0.07 .. 1.25 kg

## Functional description

The brushless servomotor drives the base jaw via the gear mechanism.

The jaw stroke is synchronized by means of rack and pinion kinematics.



- ① **Base jaw**  
for the connection of workpiece-specific gripper fingers
- ② **Cross roller guidance**  
precise gripping due to backlash-free base jaw guidance
- ③ **Gear**  
Rack and pinion principle for centric gripping
- ④ **Drive**  
Brushless DC servomotor
- ⑤ **Control electronics**  
integrated control and power electronics for decentralized control of the servomotor

CAD data, operating manuals and other current product documents can be found online.

# EGP

Gripper for small components

## General notes about the series

**Operating principle:** Rack and pinion principle

**Housing material:** Aluminum alloy, DNC coating

**Base jaw material:** Steel

**Actuation:** servo-electric, via brushless DC servomotor

**Warranty:** 24 months

**Scope of Delivery:** Enclosed pack with centering sleeves, mount for proximity switch, assembly and operating manual with Declaration of Incorporation.

**Gripping force:** is the arithmetic total of the gripping force applied to each gripper jaw at distance P (see illustration).

**Finger length:** is measured from the reference surface as the distance P in direction to the main axis.

**Repeat accuracy:** is defined as the spread of the end position during 100 consecutive strokes.

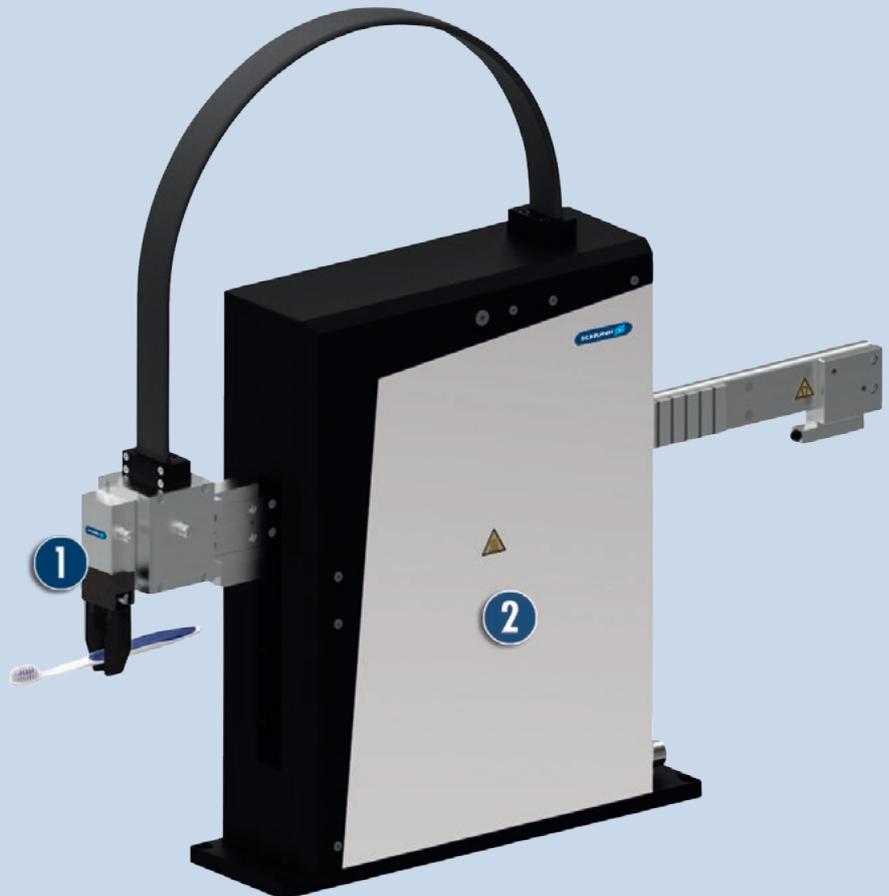
**Workpiece weight:** is calculated for force-fit gripping with a coefficient of static friction of 0.1 and a safety factor of 2 against workpiece slippage at acceleration due to gravity g. For form-fit or capture gripping, there are significantly higher permissible workpiece weights.

**Closing and opening times:** are purely the times that the base jaws or fingers are in motion. PLC reaction times are not a part of this and are to be considered when cycle times are calculated.

## Application example

Electrically driven, dual-axis pick-and-place machine for small components

- 1 EGP electric 2-finger parallel gripper
- 2 PPU-E pick & place unit



## SCHUNK offers more ...

The following components make the product EGP even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Linear modules



Rotary modules



Pick & Place modules



Pillar assembly system



Flexible position sensor



Inductive proximity switches



Finger blanks



Adapter plates



Optical distance sensor



Connection cables

① Additional information regarding the products can be found on the following product pages or at [www.schunk.com](http://www.schunk.com). Please contact us for further information: SCHUNK technical hotline +49-7133-103-2696

## Options and special information

**Manually adjustable gripping force:** With an integrated rotary switch, the gripping force can be adjusted in two stages for the EGP 25 – 100% and 50%, and in four stages for EGP 40, 50 and 64 – 100%, 75%, 50%, and 25%.

**Optional status monitoring via external sensor system:** The status of the gripper can be monitored by external sensors.

**Optional adapter plates:** Space-saving frontal mounting of the gripper is enabled by optional adapter plates.

**KA connection cable:** Connection cables with an angled or a straight female connector can be ordered in various lengths to connect the gripper with the power supply and higher-level control system.

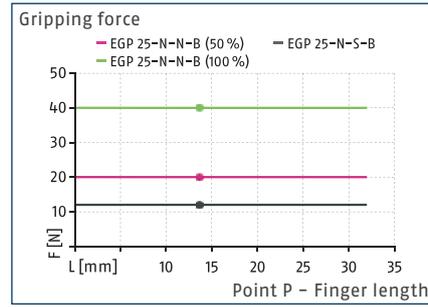
**Speed Version S:** for faster closing and opening times

# EGP 25

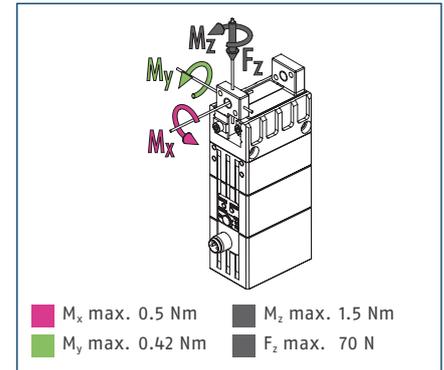
Gripper for small components



## Gripping force



## Finger load

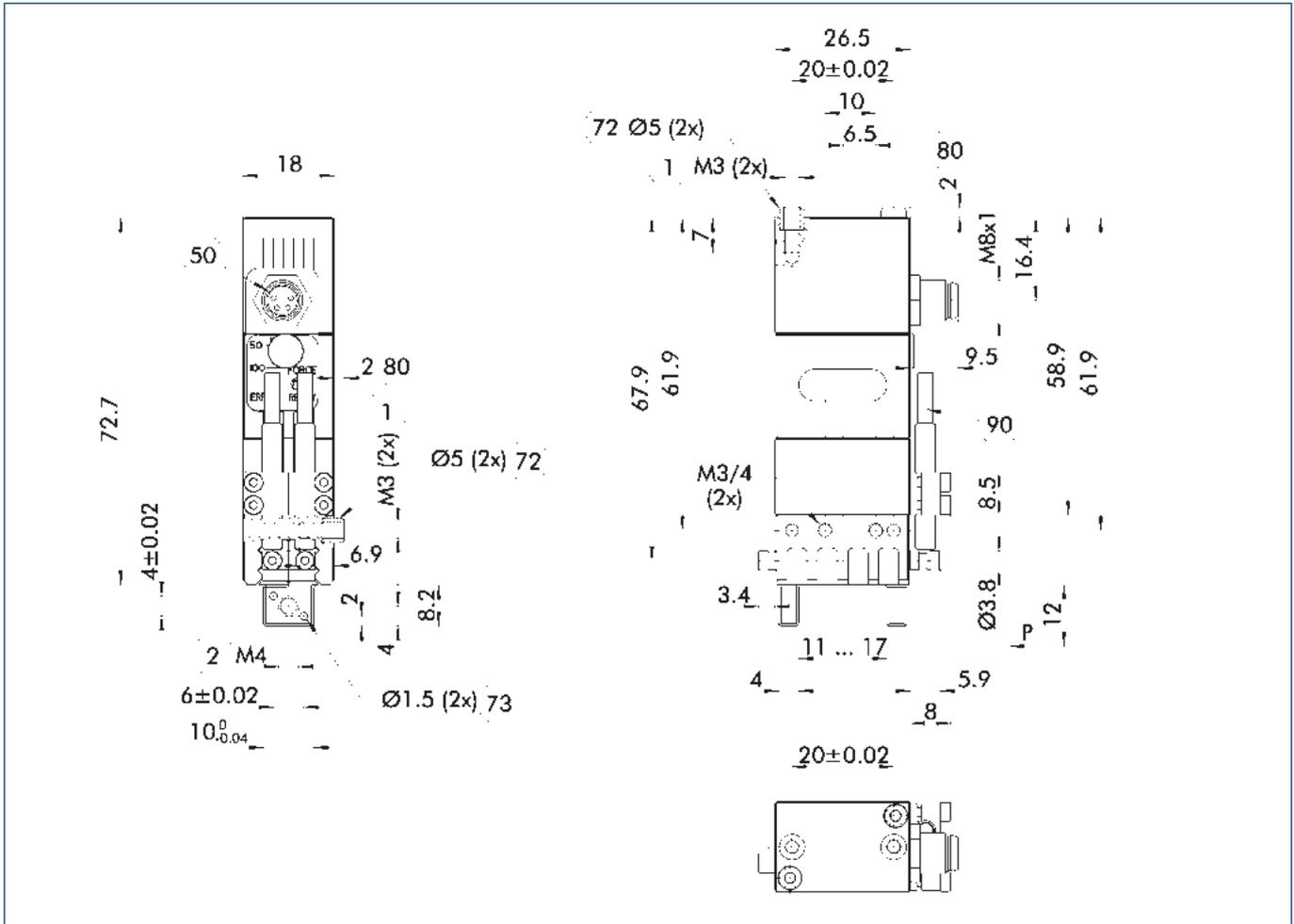


① The specified torques and forces are static values, apply for each base jaw, and may occur simultaneously.  $M_y$  may arise in addition to the moment generated by the gripping force itself.

## Technical data

Description		EGP 25-N-N-B	EGP 25-N-S-B
ID		0310900	0310902
<b>General operating data</b>			
Stroke per jaw	[mm]	3	3
min. / max. gripping force	[N]	20/40	12/12
recommended workpiece weight	[kg]	0.2	0.07
max. admissible finger length	[mm]	32	32
max. admissible weight per finger	[kg]	0.02	0.02
Repeat accuracy	[mm]	0.02	0.02
closing/opening time	[s]	0.09/0.09	0.03/0.03
Weight	[kg]	0.11	0.12
min./max. ambient temperature	[°C]	5/55	5/55
Protection class IP		30	30
Noise emission	[dB(A)]	< 70	< 70
<b>Electrical operating data</b>			
Nominal voltage	[V DC]	24	24
Nominal current	[A]	0.14	0.14
max. current	[A]	1	1
Controller electronics		integrated	integrated
Communication interface		Digital Inputs	Digital Inputs
Number of digital inputs/outputs		2/-	2/-

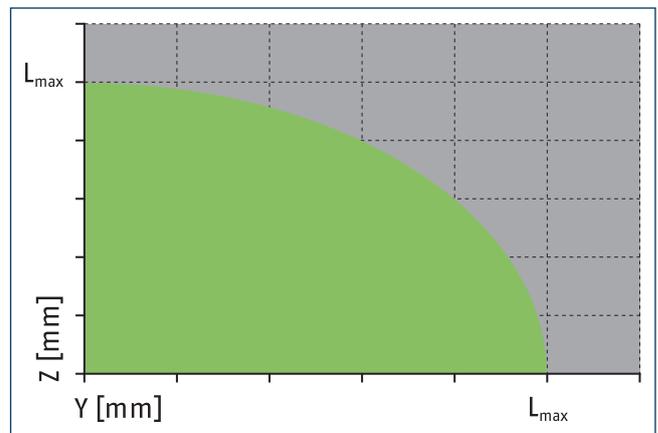
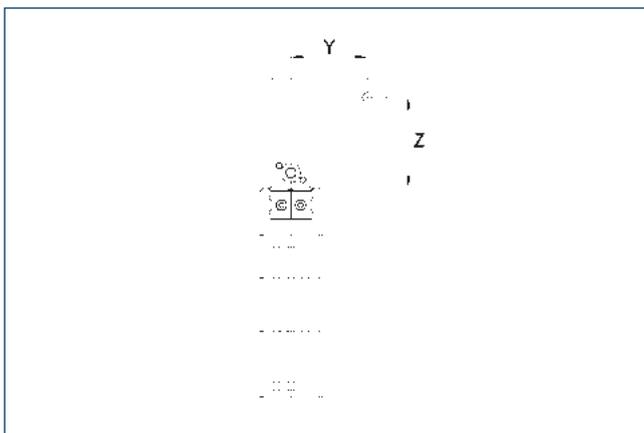
Main view



The drawing shows the basic version of the gripper with open jaws, without dimensional consideration of the options described below.

- ① Gripper connection
- ② Finger connection
- ⑤0 Electrical connection
- ⑦2 Fit for centering sleeves
- ⑦3 Fit for centering pins
- ⑧0 Depth of the centering sleeve hole in the counter part
- ⑨0 Sensor IN ...

Maximum permitted finger projection



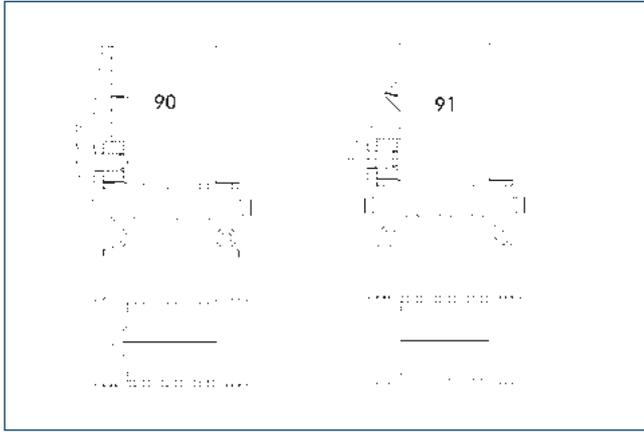
■ Permitted range      ■ Inadmissible range

L<sub>max</sub> is equivalent to the maximum permitted finger length, see the technical data table

# EGP 25

Gripper for small components

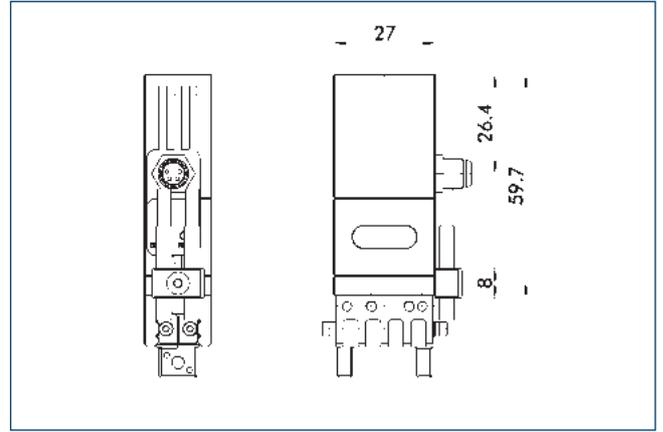
## Jaw design



- ⑨⑩ Vertically positioned prism
- ⑨⑪ Horizontally positioned prism

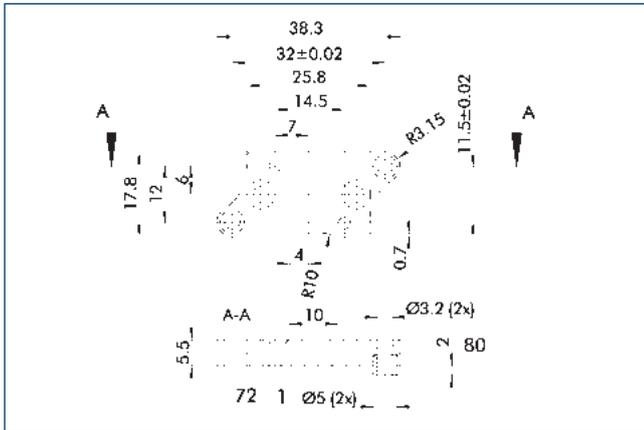
A workpiece, which is gripped using three points of contact, can be reliably gripped with high repeatability. A system with more than three points of contact is overdetermined. The drawing shows two alternative gripper finger designs for coaxial and radial gripping of a cylindrical part.

## Speed version S



The speed version S offers reduced closing and opening times by using a different internal gear ratio. The drawing shows the changes in dimension of the speed version in comparison to the basic version illustrated in the main view.

## Adapter plate



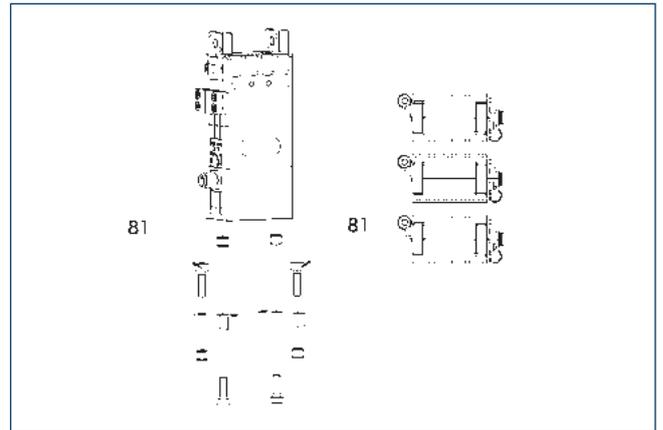
- ① Gripper connection
- ⑦② Fit for centering sleeves
- ⑧⑩ Depth of the centering sleeve hole in the counter part

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID
Adapter plate	
APL-MPG-plus 25	0305507

- ① The adapter plate is a separately ordered, optional accessory.

## Adapter plate



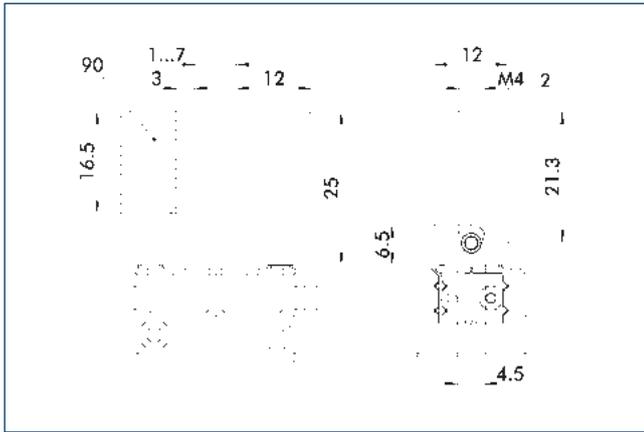
- ⑧① Not included in the scope of delivery

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID
Adapter plate	
APL-MPG-plus 25	0305507

- ① The adapter plate is a separately ordered, optional accessory.

**Finger blanks with BSWS ABR-BSWS-MPG-plus 25**

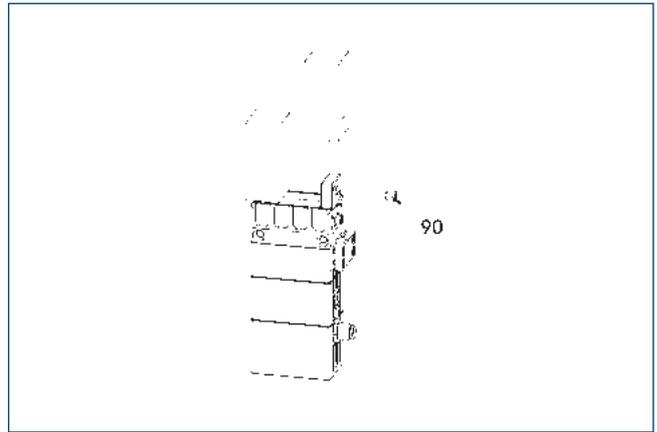


- ② Finger connection
- ⑨0 Machining volume

Finger blanks for customized subsequent machining with integrated jaw quick-change system for precise and fast finger changes.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 25	0340211	Aluminum	2
ABR-BSWS-MPG-plus 25	0302894	Aluminum	2

**Finger blanks with BSWS**

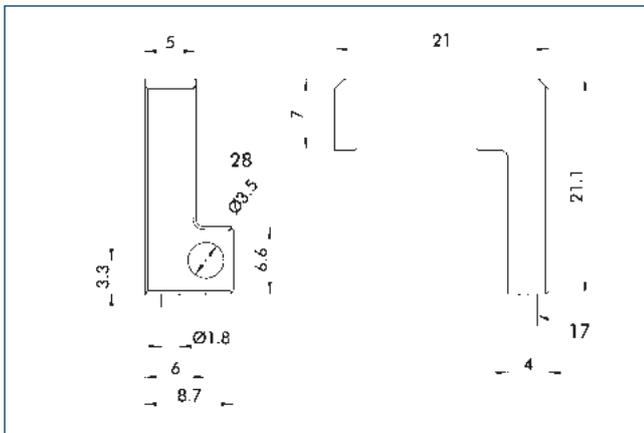


- ⑨0 Included in the scope of delivery

The finger blanks with jaw quick-change system allow fast and manual gripper finger changes. The mechanical interface to the gripper is already integrated. Only the specific workpiece geometry needs to be machined into the finger blank.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 25	0340211	Aluminum	2
ABR-BSWS-MPG-plus 25	0302894	Aluminum	2

**Object distance sensor OAS-MPG-plus 25**

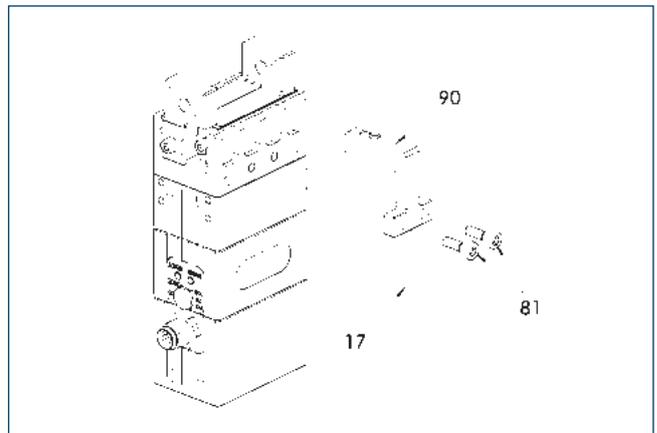


- ①7 Cable outlet
- ②8 Through-hole

Object distance sensor for detecting a workpiece and for measuring its distance to the gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 25	0308891

**Object distance sensor**

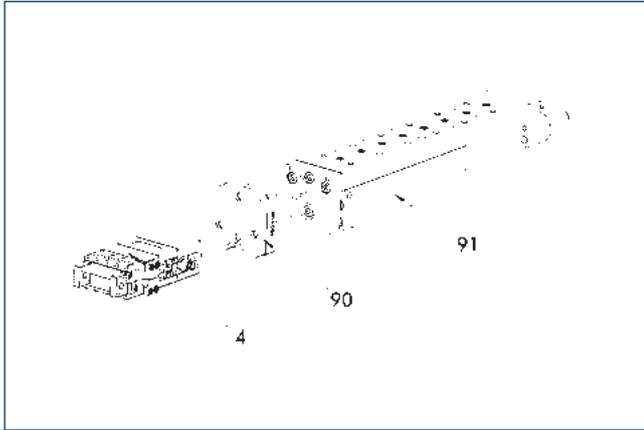


- ①7 Cable outlet
- ②8 Not included in the scope of delivery
- ⑨0 OAS

Optical distance and presence sensor for direct mounting to to the gripper. One OAS sensor can be attached per gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 25	0308891
Evaluation electronics	
OAS-V09-D	0308865
OAS-V10-A	0308867
OAS-V10-D	0308866

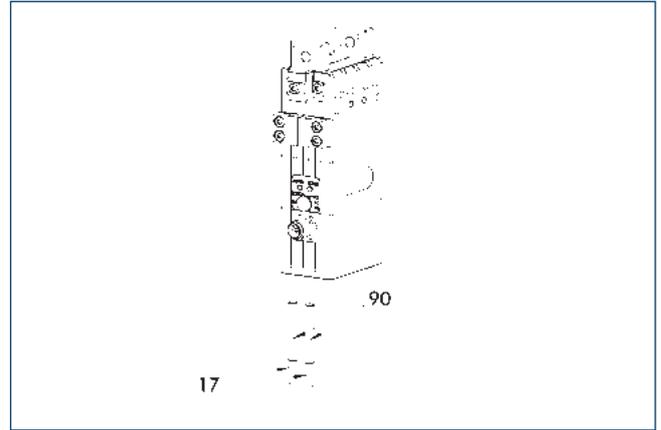
## Modular Assembly Automation



- ④ Grippers
- ⑨① CLM/KLM/LM/ELM/HLM linear modules
- ⑨① ASG adapter plate

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog „Modular Assembly Automation“.

## IN 40 inductive proximity switches



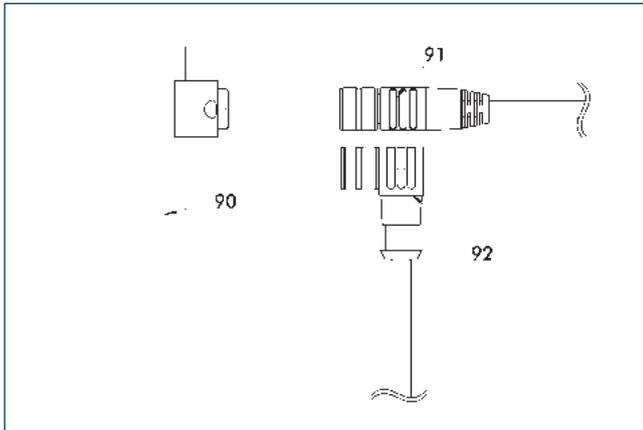
- ①⑦ Cable outlet
- ⑨① Inductive proximity switches

Directly mounted end position monitoring.

Description	ID	Often combined
<b>Inductive proximity switches</b>		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	
<b>Cable extension</b>		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
<b>clip for plug/socket</b>		
CLI-M12	0301464	
CLI-M8	0301463	
<b>Connection cables</b>		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
<b>Sensor distributor</b>		
V2-M8	0301775	●
V2-M12	0301776	●
V4-M12	0301747	
V4-M8	0301746	
V8-M12	0301752	
V8-M8	0301751	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

## Connection cables



⑨⑩ Electrical connection component

⑨① Cable with straight connector

⑨② Cable with angled connector

Description	ID	L1 [m]	Often combined
Connection cables			
KA BG08-L 4P-0500	0307767	5	●
KA BG08-L 4P-1000	0307768	10	
KA BW08-L 4P-0500	0307765	5	
KA BW08-L 4P-1000	0307766	10	

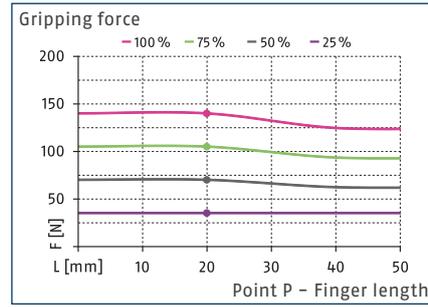
① BG stands for a connection cable with a straight female connector and BW for an angled female connector. SG stands for a connection cable with a straight male connector and SW for an angled male connector.

# EGP 40

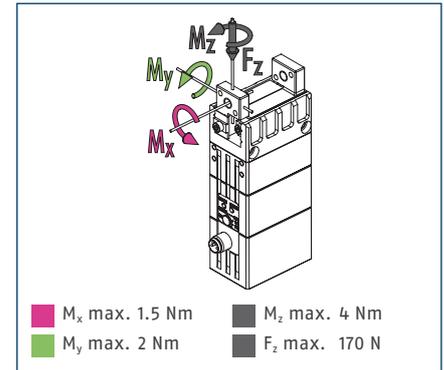
Gripper for small components



## Gripping force



## Finger load



ⓘ The specified torques and forces are static values, apply for each base jaw, and may occur simultaneously.  $M_y$  may arise in addition to the moment generated by the gripping force itself.

## Technical data

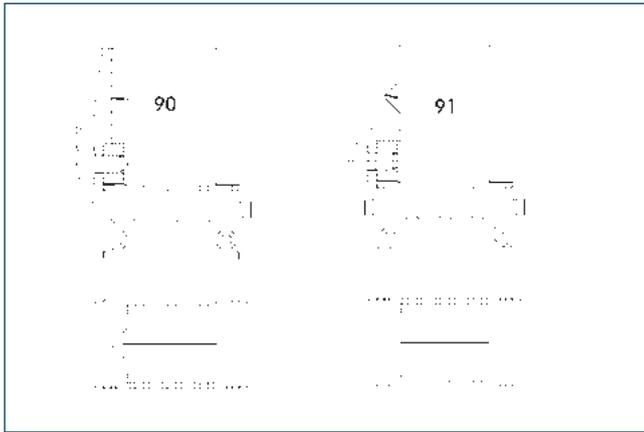
Description	EGP 40-N-N-B	
ID	0310940	
<b>General operating data</b>		
Stroke per jaw	[mm]	6
min. / max. gripping force	[N]	35/140
recommended workpiece weight	[kg][g]	0.7
max. admissible finger length	[mm]	50
max. admissible weight per finger	[kg]	0.08
Repeat accuracy	[mm]	0.02
closing/opening time	[s]	0.2/0.2
Weight	[kg]	0.32
min./max. ambient temperature	[°C]	5/55
Protection class IP	30	
Noise emission	[dB(A)]	< 70
<b>Electrical operating data</b>		
Nominal voltage	[V DC]	24
Nominal current	[A]	0.2
max. current	[A]	2
Controller electronics	integrated	
Communication interface	Digital Inputs	
Number of digital inputs/outputs	2/-	



# EGP 40

Gripper for small components

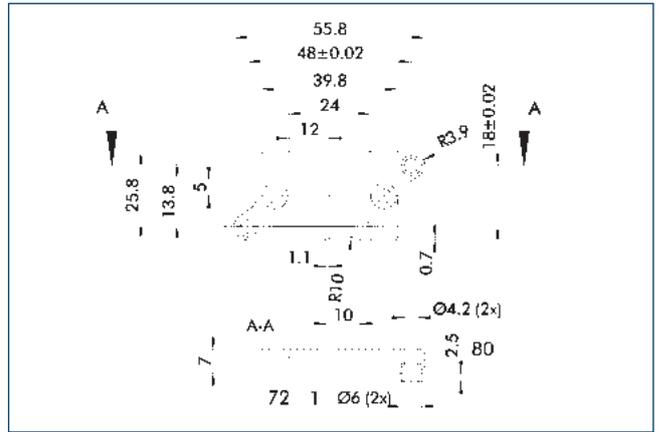
## Jaw design



- ⑨⑩ Vertically positioned prism
- ⑨① Horizontally positioned prism

A workpiece, which is gripped using three points of contact, can be reliably gripped with high repeatability. A system with more than three points of contact is overdetermined. The drawing shows two alternative gripper finger designs for coaxial and radial gripping of a cylindrical part.

## Adapter plate



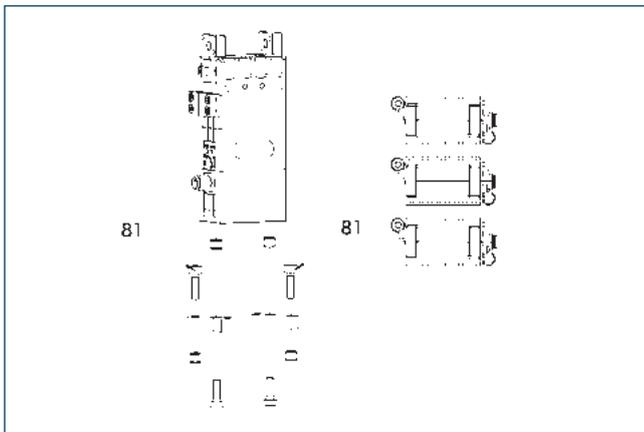
- ① Gripper connection
- ⑦② Fit for centering sleeves
- ⑧⑩ Depth of the centering sleeve hole in the counter part

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID
Adapter plate	
APL-MPG-plus 40	0305527

- ① The adapter plate is a separately ordered, optional accessory.

## Adapter plate



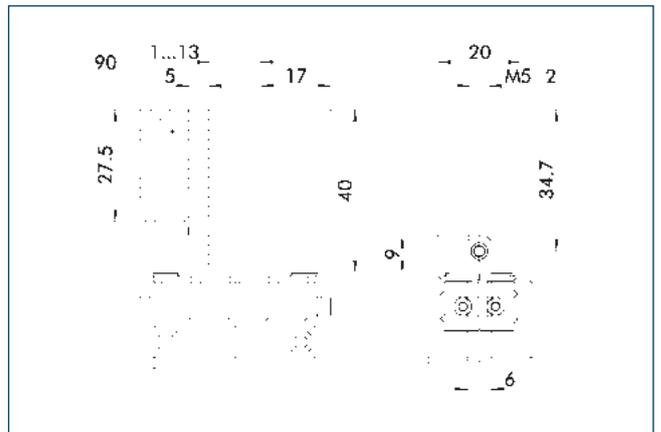
- ⑧① Not included in the scope of delivery

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID
Adapter plate	
APL-MPG-plus 40	0305527

- ① The adapter plate is a separately ordered, optional accessory.

## Finger blanks with BSWS ABR-BSWS-MPG-plus 40

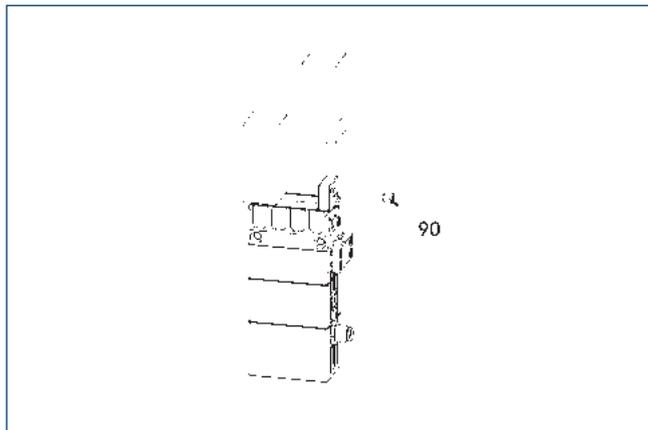


- ② Finger connection
- ⑨⑩ Machining volume

Finger blanks for customized subsequent machining with integrated jaw quick-change system for precise and fast finger changes.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 40	0340213	Aluminum	2
ABR-BSWS-MPG-plus 40	0302896	Aluminum	2

Finger blanks with BSWs

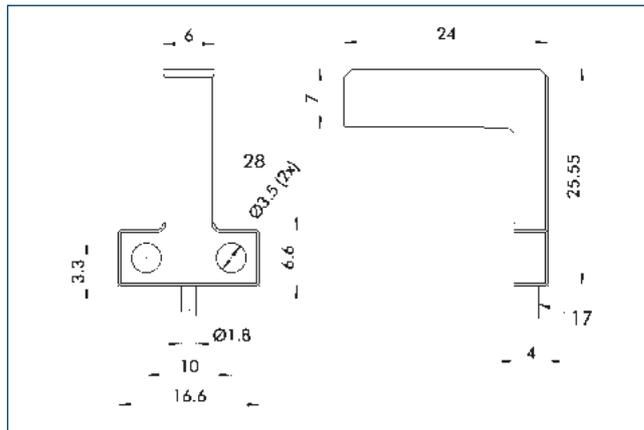


90 Included in the scope of delivery

The finger blanks with jaw quick-change system allow fast and manual gripper finger changes. The mechanical interface to the gripper is already integrated. Only the specific workpiece geometry needs to be machined into the finger blank.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 40	0340213	Aluminum	2
ABR-BSWS-MPG-plus 40	0302896	Aluminum	2

Object distance sensor OAS-MPG-plus 40



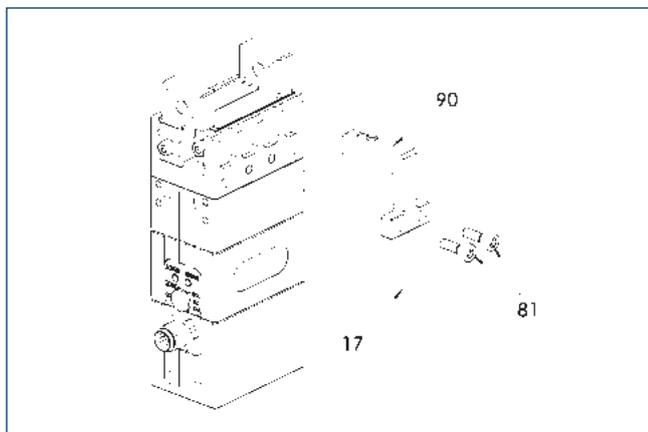
17 Cable outlet

28 Through-hole

Object distance sensor for detecting a workpiece and for measuring its distance to the gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 40	0308893

Object distance sensor



17 Cable outlet

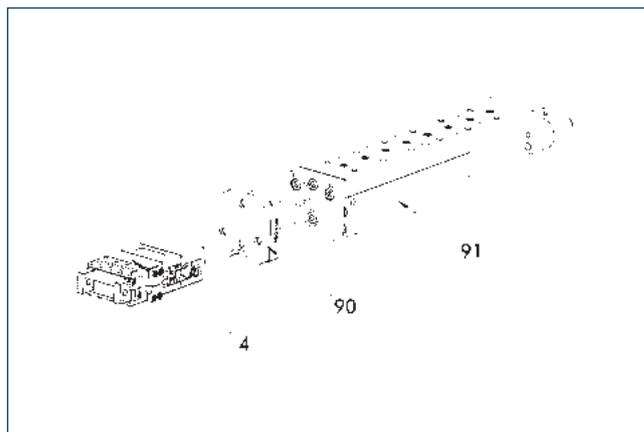
90 OAS

81 Not included in the scope of delivery

Optical distance and presence sensor for direct mounting to the gripper. One OAS sensor can be attached per gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 40	0308893
Evaluation electronics	
OAS-V09-D	0308865
OAS-V10-A	0308867
OAS-V10-D	0308866

Modular Assembly Automation



4 Grippers

91 CLM/KLM/LM/ELM/HLM linear modules

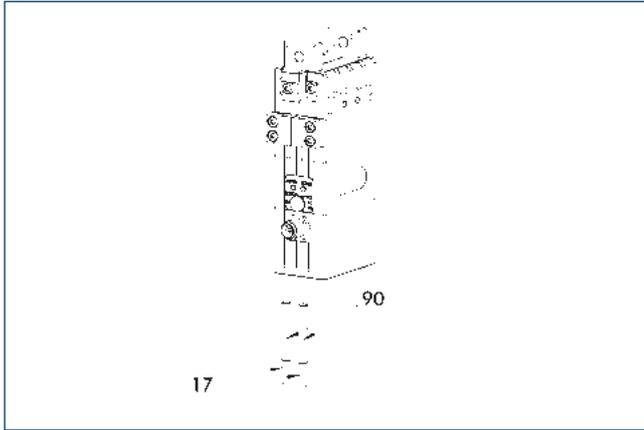
90 ASG adapter plate

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog „Modular Assembly Automation“.

# EGP 40

Gripper for small components

## IN 40 inductive proximity switches



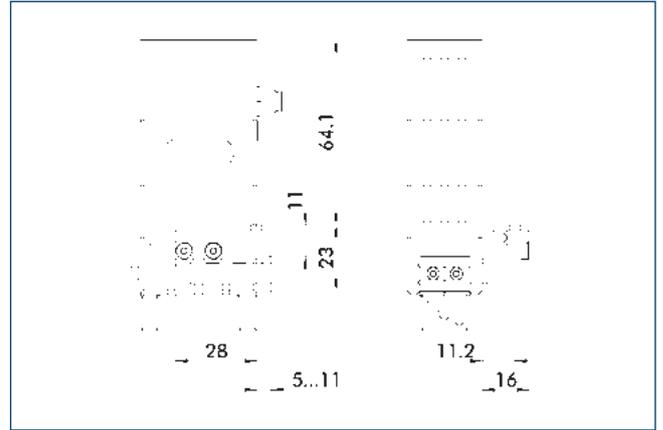
- ⑰ Cable outlet
- ⑨⑩ Inductive proximity switches

Directly mounted end position monitoring.

Description	ID	Often combined
<b>Inductive proximity switches</b>		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	
<b>Cable extension</b>		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
<b>clip for plug/socket</b>		
CLI-M12	0301464	
CLI-M8	0301463	
<b>Connection cables</b>		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
<b>Sensor distributor</b>		
V2-M8	0301775	●
V2-M12	0301776	●
V4-M12	0301747	
V4-M8	0301746	
V8-M12	0301752	
V8-M8	0301751	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

## Attachment kit for FPS

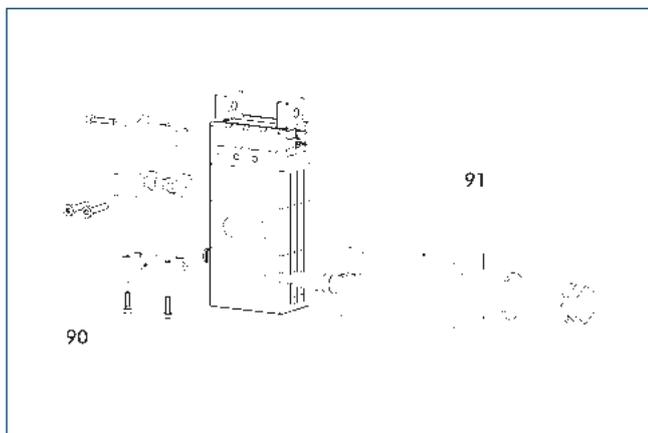


The following FPS position sensor can differentiate between five programmable areas or switching points for the stroke of a gripper, and can be used in connection with a PC as a measuring system.

Description	ID	
<b>Attachment kit for FPS</b>		
AS-FPS-MPG-plus 40	0301762	

- ① This attachment kit needs to be ordered optionally as an accessory.

**Flexible position sensor**



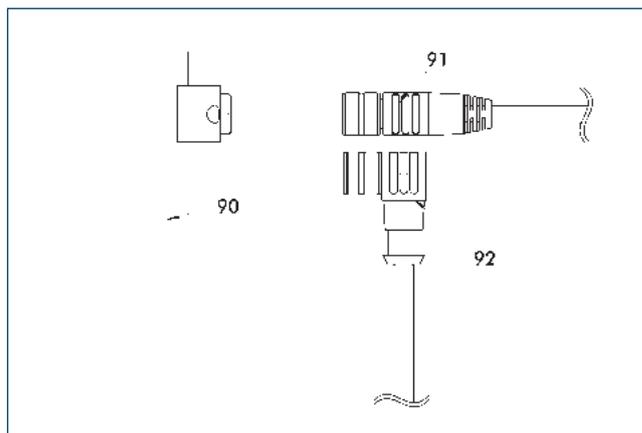
- ⑨⑩ FPS-S sensor
- ⑨① FPS-F5 / -F5 T evaluation electronics

Flexible position monitoring of up to five positions.

Description	ID	Often combined
Attachment kit for FPS		
AS-FPS-MPG-plus 40	0301762	
Sensor		
FPS-S 13	0301705	
Evaluation electronics		
FPS-F5	0301805	●
FPS-F5 T	0301807	

- ① When using an FPS system, an FPS sensor (FPS-S) and an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as an attachment kit (AS), if listed. Cable extensions (KV) are available as options in the "Accessories" catalog chapter.

**Connection cables**



- ⑨⑩ Electrical connection component
- ⑨① Cable with straight connector
- ⑨② Cable with angled connector

Description	ID	L1 [m]	Often combined
Connection cables			
KA BG08-L 4P-0500	0307767	5	●
KA BG08-L 4P-1000	0307768	10	
KA BW08-L 4P-0500	0307765	5	
KA BW08-L 4P-1000	0307766	10	

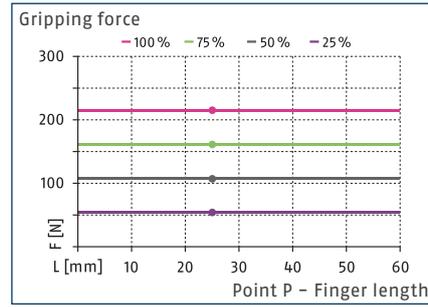
- ① BG stands for a connection cable with a straight female connector and BW for an angled female connector. SG stands for a connection cable with a straight male connector and SW for an angled male connector.

# EGP 50

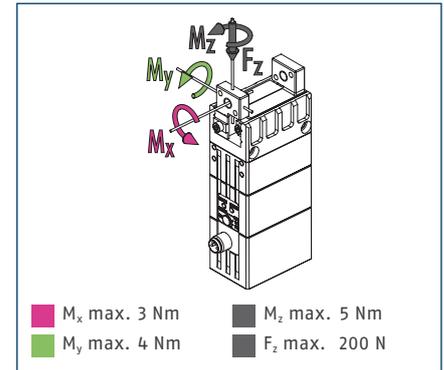
Gripper for small components



## Gripping force



## Finger load

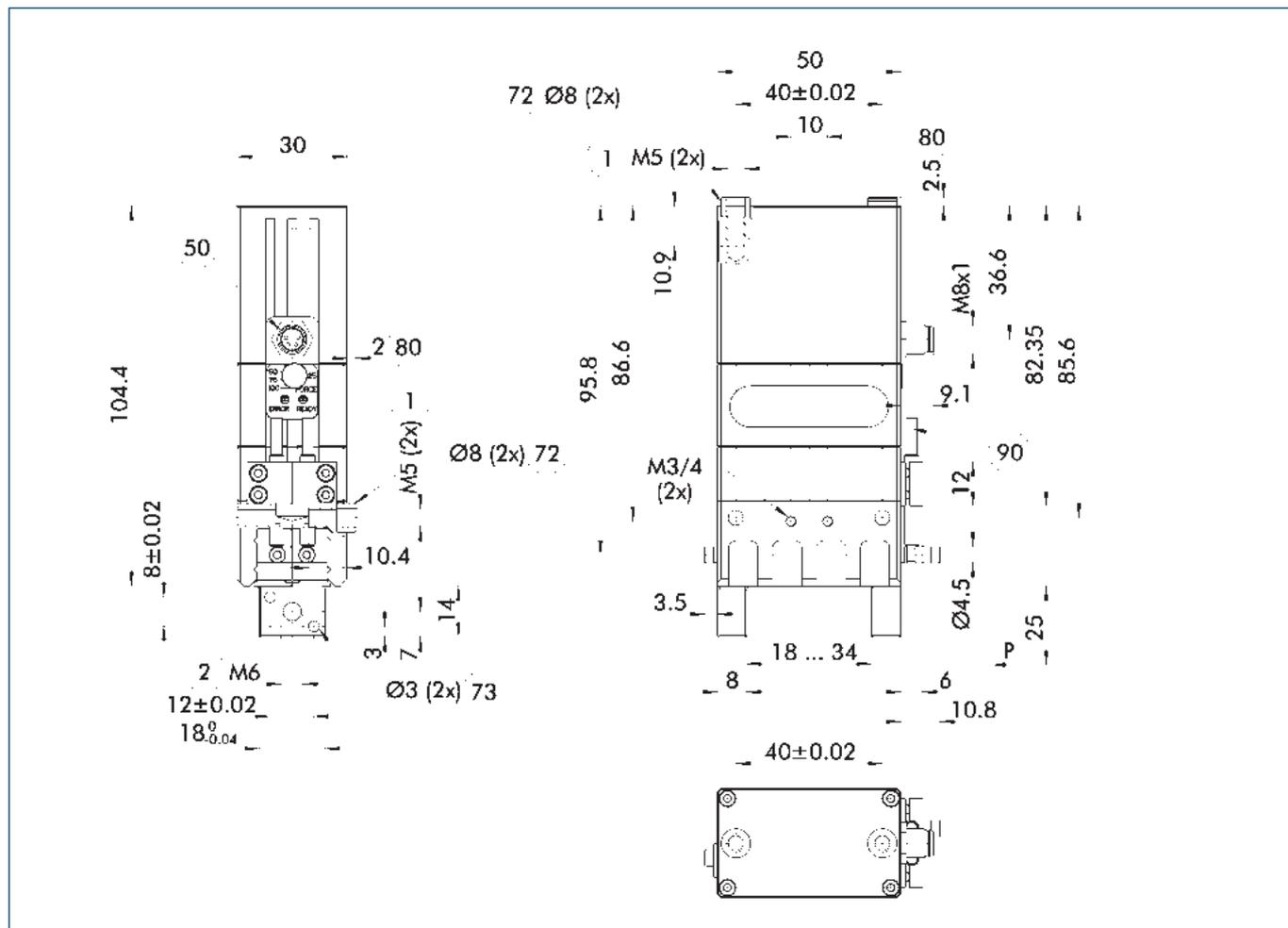


① The specified torques and forces are static values, apply for each base jaw, and may occur simultaneously.  $M_y$  may arise in addition to the moment generated by the gripping force itself.

## Technical data

Description		EGP 50-N-N-B
ID		0310960
<b>General operating data</b>		
Stroke per jaw	[mm]	8
min. / max. gripping force	[N]	54/215
recommended workpiece weight	[kg]	1.05
max. admissible finger length	[mm]	64
max. admissible weight per finger	[kg]	0.14
Repeat accuracy	[mm]	0.02
closing/opening time	[s]	0.21/0.21
Weight	[kg]	0.51
min./max. ambient temperature	[°C]	5/55
Protection class IP		30
Noise emission	[dB(A)]	< 70
<b>Electrical operating data</b>		
Nominal voltage	[V DC]	24
Nominal current	[A]	0.3
max. current	[A]	2
Controller electronics		integrated
Communication interface		Digital Inputs
Number of digital inputs/outputs		2/-

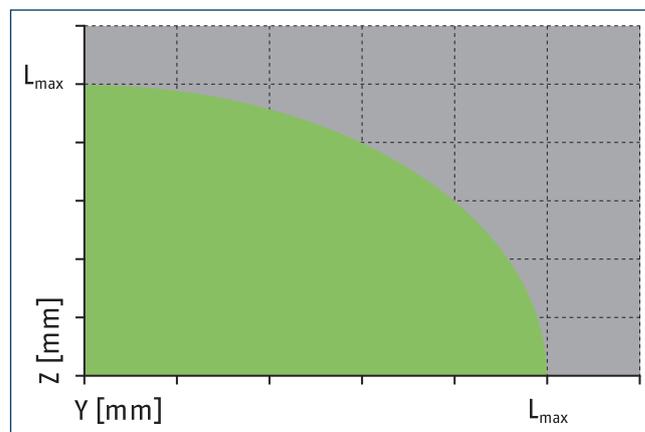
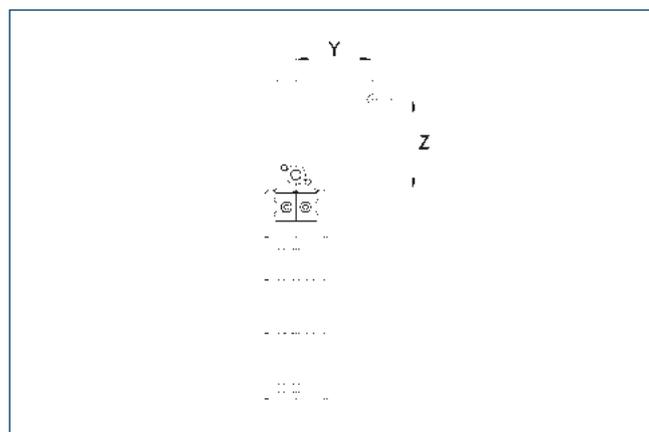
Main view



The drawing shows the basic version of the gripper with open jaws, without dimensional consideration of the options described below.

- ① Gripper connection
- ② Finger connection
- ⑤0 Electrical connection
- ⑦2 Fit for centering sleeves
- ⑦3 Fit for centering pins
- ⑧0 Depth of the centering sleeve hole in the counter part
- ⑨0 Sensor IN ...

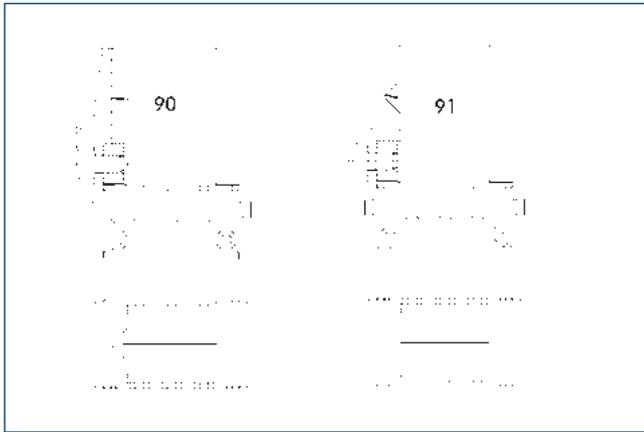
Maximum permitted finger projection



■ Permitted range      ■ Inadmissible range

L<sup>max</sup> is equivalent to the maximum permitted finger length, see the technical data table

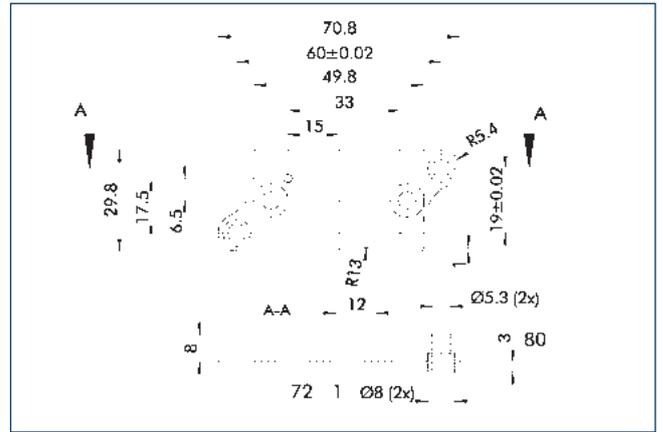
### Jaw design



90 Vertically positioned prism      91 Horizontally positioned prism

A workpiece, which is gripped using three points of contact, can be reliably gripped with high repeatability. A system with more than three points of contact is overdetermined. The drawing shows two alternative gripper finger designs for coaxial and radial gripping of a cylindrical part.

### Adapter plate



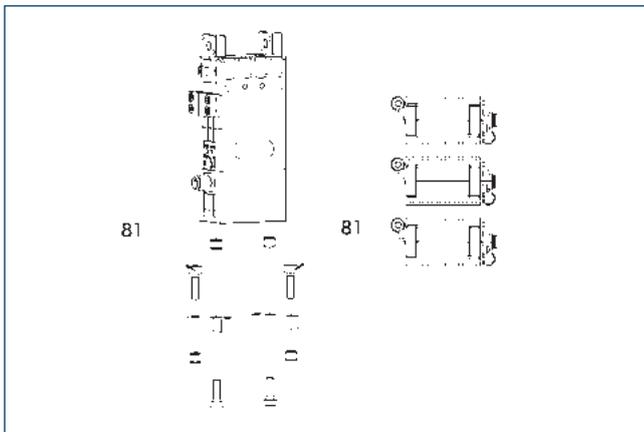
1 Gripper connection      80 Depth of the centering sleeve hole in the counter part  
72 Fit for centering sleeves

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID
Adapter plate	
APL-MPG-plus 50	0305537

① The adapter plate is a separately ordered, optional accessory.

### Adapter plate



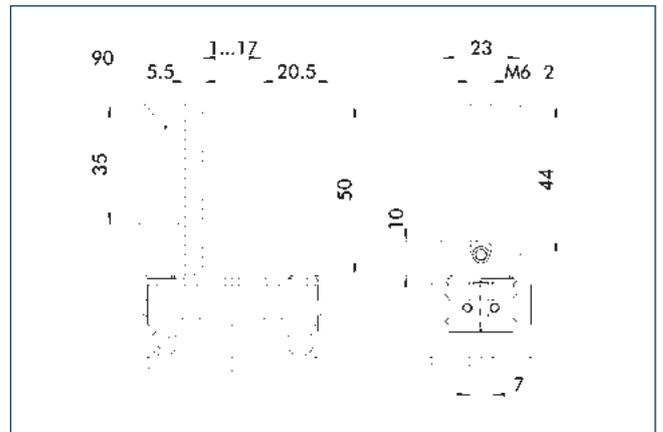
81 Not included in the scope of delivery

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID
Adapter plate	
APL-MPG-plus 50	0305537

① The adapter plate is a separately ordered, optional accessory.

### Finger blanks with BSWS ABR-BSWS-MPG-plus 50

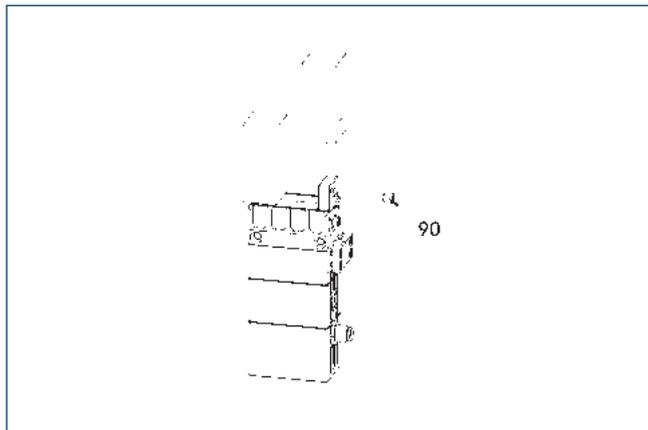


2 Finger connection      90 Machining volume

Finger blanks for customized subsequent machining with integrated jaw quick-change system for precise and fast finger changes.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 50	0340214	Aluminum	2
ABR-BSWS-MPG-plus 50	0302897	Aluminum	2

Finger blanks with BSWS

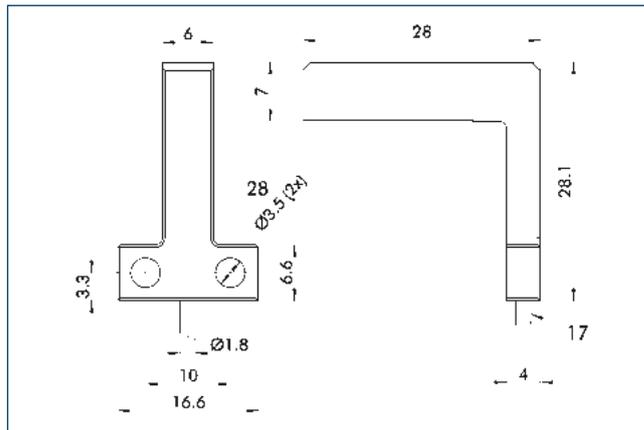


90 Included in the scope of delivery

The finger blanks with jaw quick-change system allow fast and manual gripper finger changes. The mechanical interface to the gripper is already integrated. Only the specific workpiece geometry needs to be machined into the finger blank.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 50	0340214	Aluminum	2
ABR-BSWS-MPG-plus 50	0302897	Aluminum	2

Object distance sensor OAS-MPG-plus 50



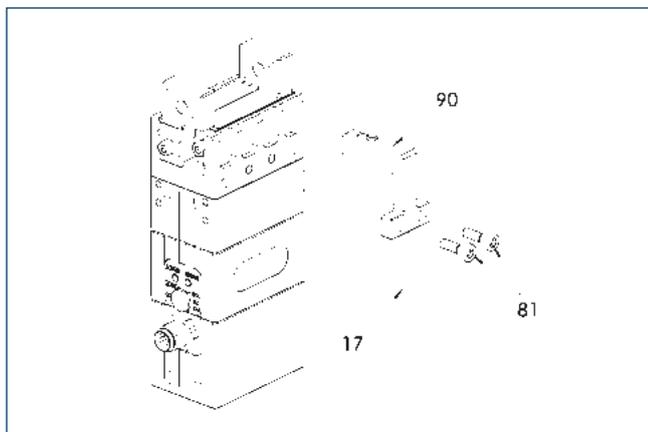
17 Cable outlet

28 Through-hole

Object distance sensor for detecting a workpiece and for measuring its distance to the gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 50	0308894

Object distance sensor



17 Cable outlet

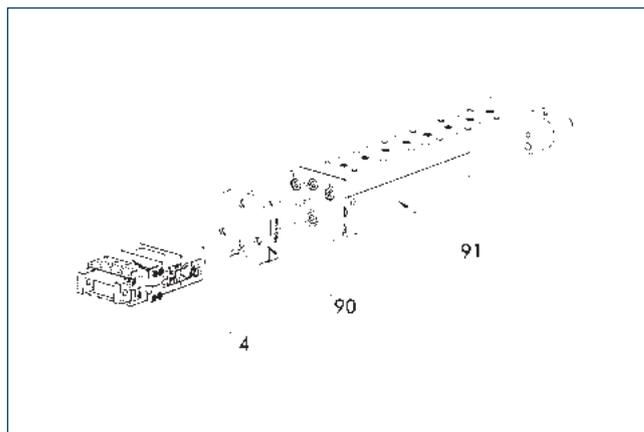
90 OAS

81 Not included in the scope of delivery

Optical distance and presence sensor for direct mounting to the gripper. One OAS sensor can be attached per gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 50	0308894
Evaluation electronics	
OAS-V09-D	0308865
OAS-V10-A	0308867
OAS-V10-D	0308866

Modular Assembly Automation



4 Grippers

91 CLM/KLM/LM/ELM/HLM linear modules

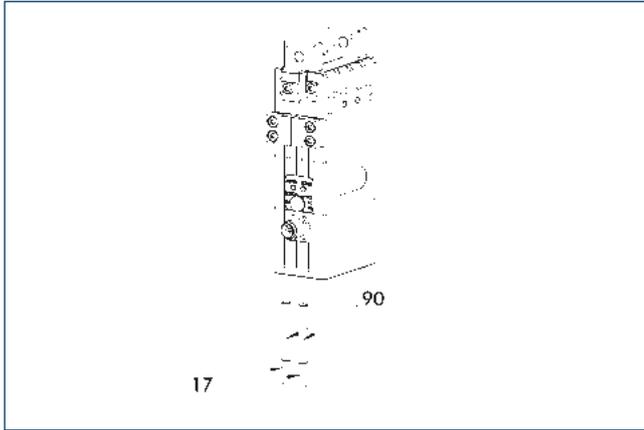
90 ASG adapter plate

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog „Modular Assembly Automation“.

# EGP 50

Gripper for small components

## IN 40 inductive proximity switches



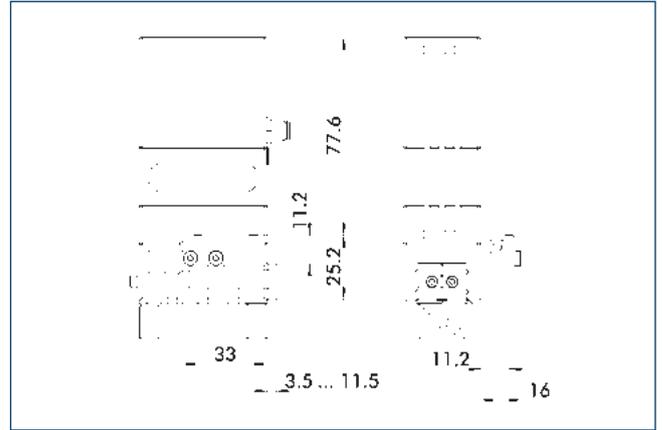
- ⑰ Cable outlet                      ⑨⑩ Inductive proximity switches

Directly mounted end position monitoring.

Description	ID	Often combined
<b>Inductive proximity switches</b>		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	
<b>Cable extension</b>		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
<b>clip for plug/socket</b>		
CLI-M12	0301464	
CLI-M8	0301463	
<b>Connection cables</b>		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
<b>Sensor distributor</b>		
V2-M8	0301775	●
V2-M12	0301776	●
V4-M12	0301747	
V4-M8	0301746	
V8-M12	0301752	
V8-M8	0301751	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

## Attachment kit for FPS

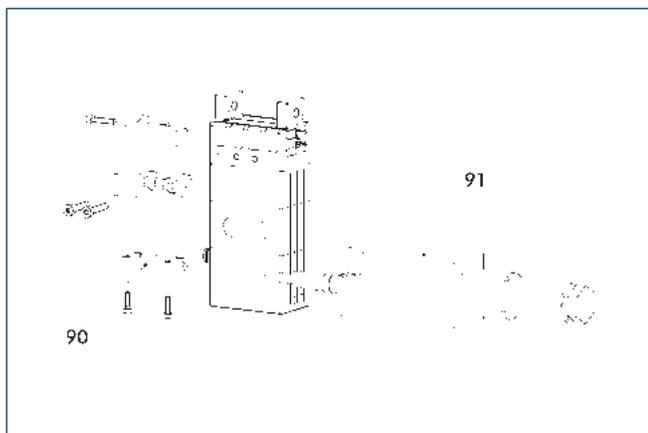


The following FPS position sensor can differentiate between five programmable areas or switching points for the stroke of a gripper, and can be used in connection with a PC as a measuring system.

Description	ID
<b>Attachment kit for FPS</b>	
AS-FPS-MPG-plus 50	0301763

- ① This attachment kit needs to be ordered optionally as an accessory.

**Flexible position sensor**



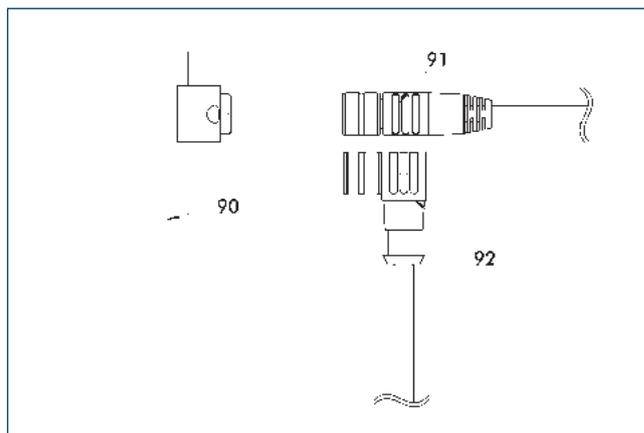
- ⑨⑩ FPS-S sensor
- ⑨① FPS-F5 / -F5 T evaluation electronics

Flexible position monitoring of up to five positions.

Description	ID	Often combined
Attachment kit for FPS		
AS-FPS-MPG-plus 50	0301763	
Sensor		
FPS-S 13	0301705	
Evaluation electronics		
FPS-F5	0301805	●
FPS-F5 T	0301807	

- ① When using an FPS system, an FPS sensor (FPS-S) and an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as an attachment kit (AS), if listed. Cable extensions (KV) are available as options in the "Accessories" catalog chapter.

**Connection cables**



- ⑨⑩ Electrical connection component
- ⑨① Cable with straight connector
- ⑨② Cable with angled connector

Description	ID	L1 [m]	Often combined
Connection cables			
KA BG08-L 4P-0500	0307767	5	●
KA BG08-L 4P-1000	0307768	10	
KA BW08-L 4P-0500	0307765	5	
KA BW08-L 4P-1000	0307766	10	

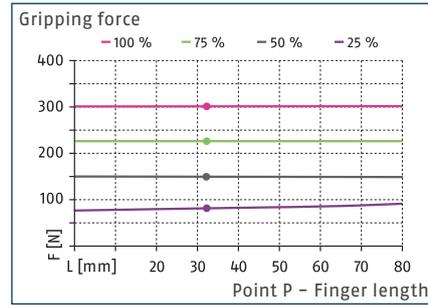
- ① BG stands for a connection cable with a straight female connector and BW for an angled female connector. SG stands for a connection cable with a straight male connector and SW for an angled male connector.

# EGP 64

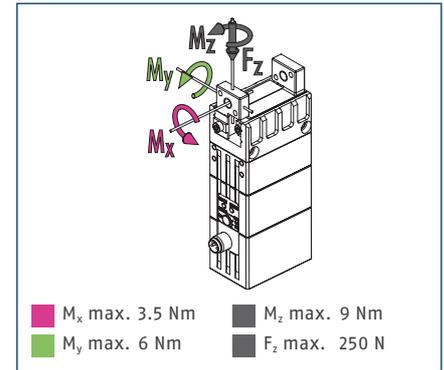
Gripper for small components



## Gripping force



## Finger load

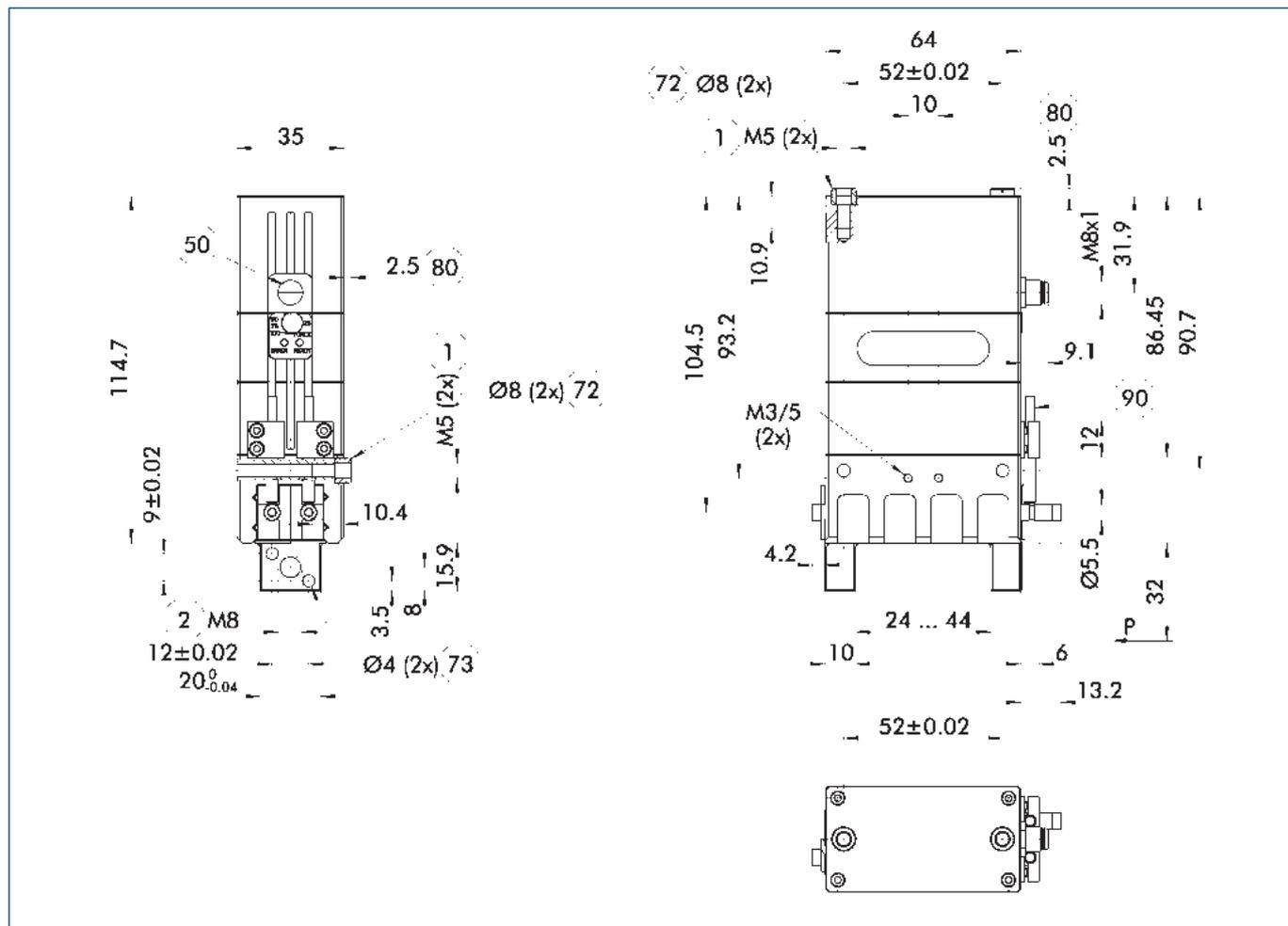


① The specified torques and forces are static values, apply for each base jaw, and may occur simultaneously.  $M_y$  may arise in addition to the moment generated by the gripping force itself.

## Technical data

Description		EGP 64-N-N-B
ID		0310980
<b>General operating data</b>		
Stroke per jaw	[mm]	10
min. / max. gripping force	[N]	75/300
recommended workpiece weight	[kg]	1.25
max. admissible finger length	[mm]	80
max. admissible weight per finger	[kg]	0.24
Repeat accuracy	[mm]	0.02
closing/opening time	[s]	0.49/0.49
Weight	[kg]	0.8
min./max. ambient temperature	[°C]	5/55
Protection class IP		30
Noise emission	[dB(A)]	< 70
<b>Electrical operating data</b>		
Nominal voltage	[V DC]	24
Nominal current	[A]	0.15
max. current	[A]	2
Controller electronics		integrated
Communication interface		Digital Inputs
Number of digital inputs/outputs		2/-

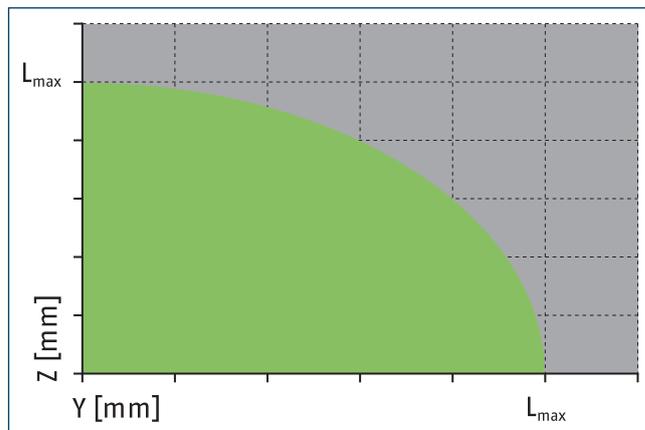
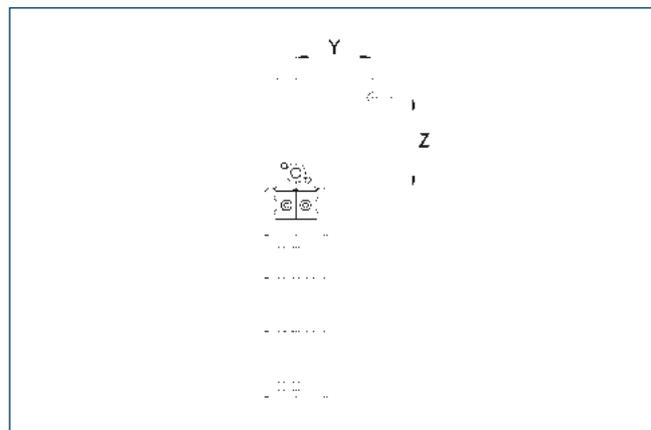
Main view



The drawing shows the basic version of the gripper with open jaws, without dimensional consideration of the options described below.

- ① Gripper connection
- ② Finger connection
- ⑤0 Electrical connection
- ⑧0 Depth of the centering sleeve hole in the counter part

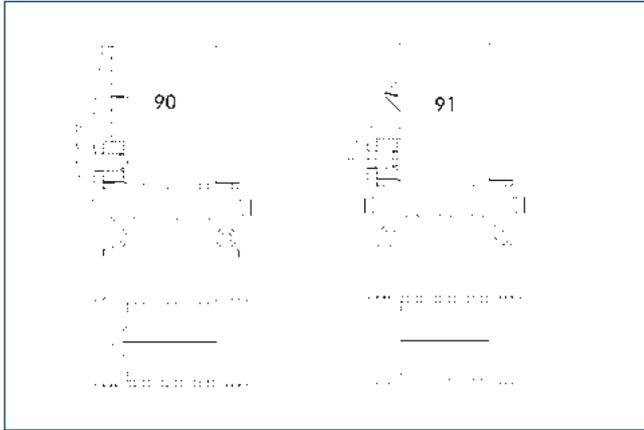
Maximum permitted finger projection



■ Permitted range      ■ Inadmissible range

L<sup>max</sup> is equivalent to the maximum permitted finger length, see the technical data table

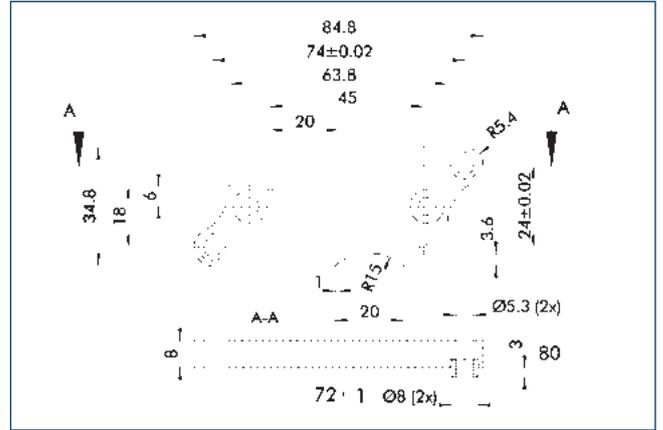
### Jaw design



90 Vertically positioned prism      91 Horizontally positioned prism

A workpiece, which is gripped using three points of contact, can be reliably gripped with high repeatability. A system with more than three points of contact is overdetermined. The drawing shows two alternative gripper finger designs for coaxial and radial gripping of a cylindrical part.

### Adapter plate



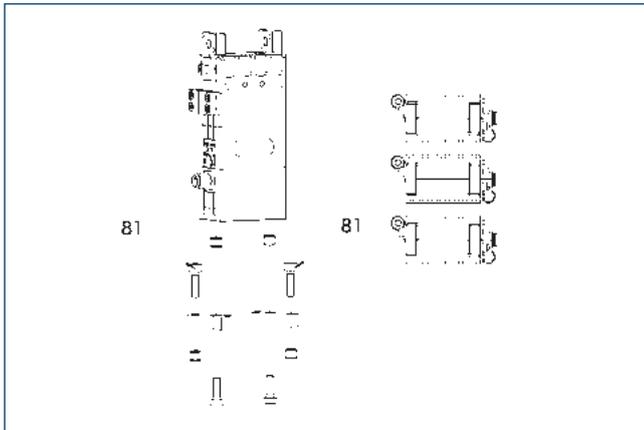
1 Gripper connection      80 Depth of the centering sleeve hole in the counter part  
72 Fit for centering sleeves

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID	
Adapter plate		
APL-MPG-plus 64	0305547	

1 The adapter plate is a separately ordered, optional accessory.

### Adapter plate



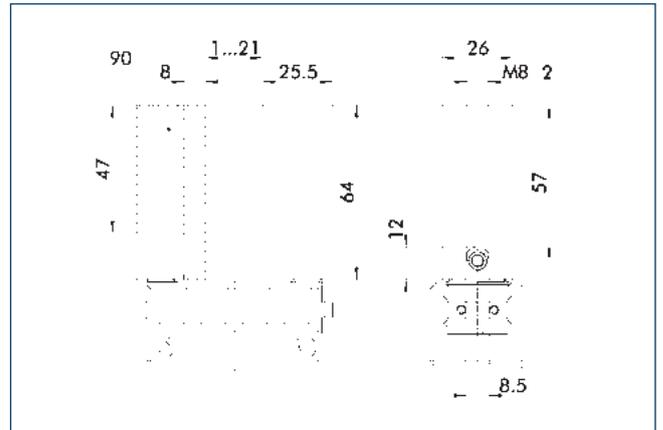
81 Not included in the scope of delivery

The adapter plate includes an O-ring\* for a direct air connection, additional centering sleeves, and screws for mounting the gripper.  
\*Optional only with pneumatic actuators

Description	ID	
Adapter plate		
APL-MPG-plus 64	0305547	

1 The adapter plate is a separately ordered, optional accessory.

### Finger blanks with BSWS ABR-BSWS-MPG-plus 64

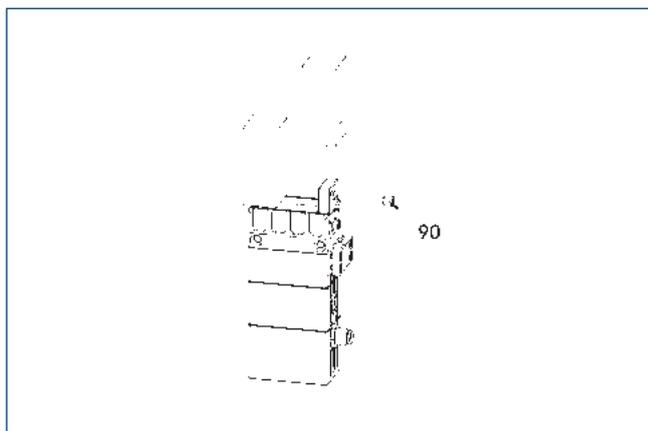


2 Finger connection      90 Machining volume

Finger blanks for customized subsequent machining with integrated jaw quick-change system for precise and fast finger changes.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 64	0340215	Aluminum	2
ABR-BSWS-MPG-plus 64	0302898	Aluminum	2

Finger blanks with BSWS

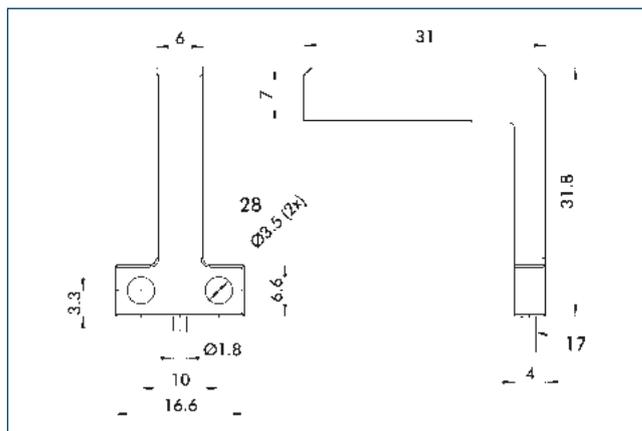


90 Included in the scope of delivery

The finger blanks with jaw quick-change system allow fast and manual gripper finger changes. The mechanical interface to the gripper is already integrated. Only the specific workpiece geometry needs to be machined into the finger blank.

Description	ID	Material	Scope of Delivery
Finger blanks			
ABR-MPG-plus 64	0340215	Aluminum	2
ABR-BSWS-MPG-plus 64	0302898	Aluminum	2

Object distance sensor OAS-MPG-plus 64



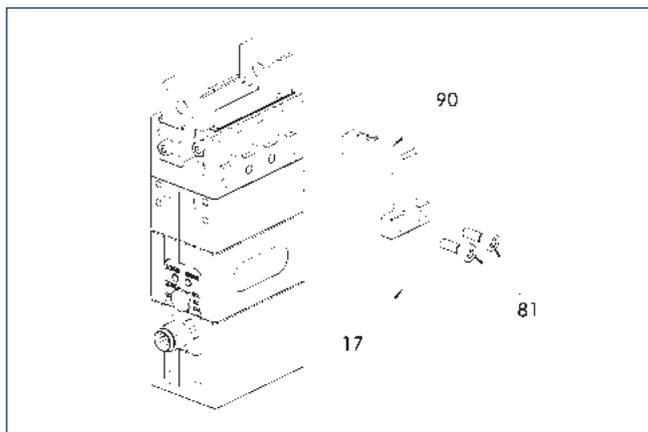
17 Cable outlet

28 Through-hole

Object distance sensor for detecting a workpiece and for measuring its distance to the gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 64	0308895

Object distance sensor



17 Cable outlet

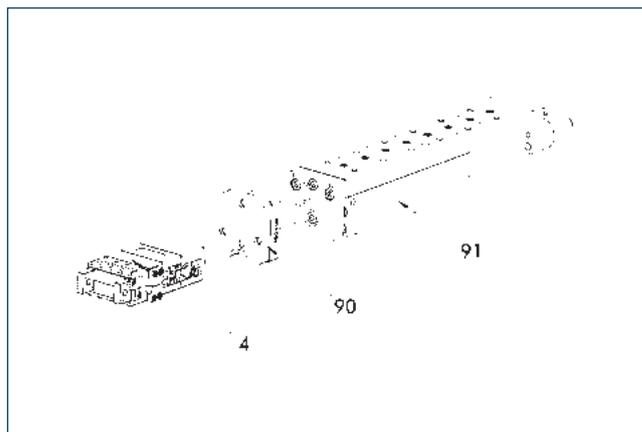
90 OAS

81 Not included in the scope of delivery

Optical distance and presence sensor for direct mounting to the gripper. One OAS sensor can be attached per gripper.

Description	ID
Object distance sensor	
OAS-MPG-plus 64	0308895
Evaluation electronics	
OAS-V09-D	0308865
OAS-V10-A	0308867
OAS-V10-D	0308866

Modular Assembly Automation



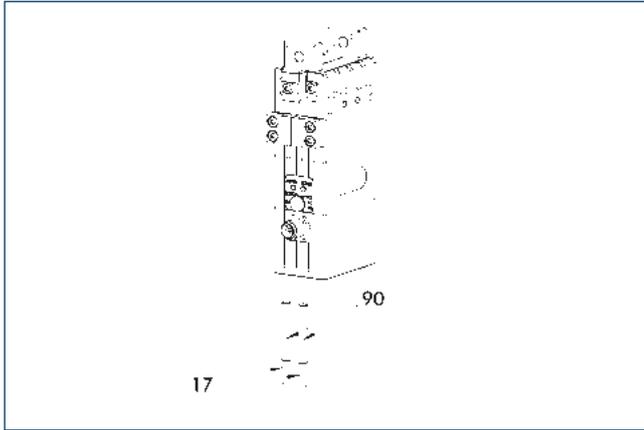
4 Grippers

91 CLM/KLM/LM/ELM/HLM linear modules

90 ASG adapter plate

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog „Modular Assembly Automation“.

## IN 40 inductive proximity switches



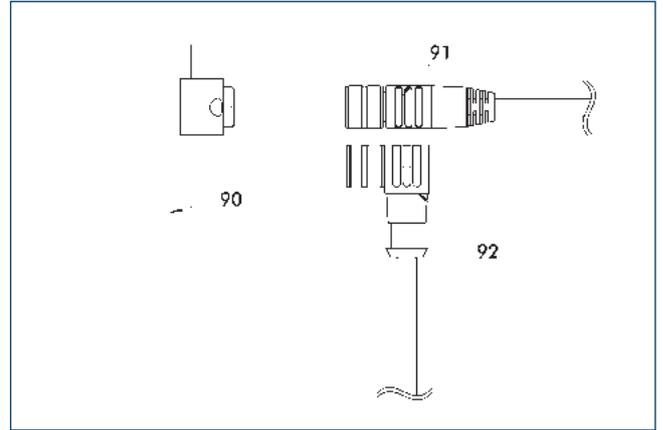
17 Cable outlet                      90 Inductive proximity switches

Directly mounted end position monitoring.

Description	ID	Often combined
<b>Inductive proximity switches</b>		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	
<b>Cable extension</b>		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
<b>clip for plug/socket</b>		
CLI-M12	0301464	
CLI-M8	0301463	
<b>Connection cables</b>		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
<b>Sensor distributor</b>		
V2-M8	0301775	●
V2-M12	0301776	●
V4-M12	0301747	
V4-M8	0301746	
V8-M12	0301752	
V8-M8	0301751	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

## Connection cables



90 Electrical connection component                      91 Cable with straight connector  
92 Cable with angled connector

Description	ID	L1 [m]	Often combined
<b>Connection cables</b>			
KA BG08-L 4P-0500	0307767	5	●
KA BG08-L 4P-1000	0307768	10	
KA BW08-L 4P-0500	0307765	5	
KA BW08-L 4P-1000	0307766	10	

① BG stands for a connection cable with a straight female connector and BW for an angled female connector. SG stands for a connection cable with a straight male connector and SW for an angled male connector.



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